



IWL Steel Fabricators is a fourth-generation fabrication shop, originally established in the 1950s and under current ownership since 2012. IWL Steel is 100% First Nation-owned, by Clearwater River Dene Nation.

In conjunction with our sister company, RobWel Constructors Inc., we are a group of 250 employees with annual sales of \$50 to \$60 million.

**IWL is capable of bidding all sizes and types of projects including structural steel, platework, stairs, tanks, handrails, platforms, conveyor galleries, and chutework.** Through the RobWel Constructors division, pressure welding and COR-certified field installation crews are also available.

IWL focuses on industrial, commercial and institutional projects of all sizes. Specializing in the potash, uranium and gold mining sectors; IWL is also active in the energy sector and the construction of hospitals, schools, condominium projects and commercial retail developments.

For further information on our work and equipment, please visit our websites at [www.iwlsteel.com](http://www.iwlsteel.com) and [www.robwel.ca](http://www.robwel.ca)

#### **IWL Steel Fabricators LP**

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#### **Corporate Contacts**

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**Derrick Vasile**

Manager Projects & Estimating

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# More About IWL Steel

## Certifications & Memberships

- Registered quality system through ISO 9001:2015
- Canadian Welding Bureau certified to CSA Standard W47.1 – Division 2
- Certified ASME B31.1 & B31.3 through TSASK
- Member of Saskatoon, Saskatchewan and Canadian Construction Associations
- ISNetworld certified

## Personnel (on staff)

- 2 Professional Engineers
- International Welding Specialist
- Level 2 CWB Welding Inspector
- Cad / Cam technologists
- CWB certified Welding Supervisors
- Journeyman steel fabricators and welders

## Services Available through Subcontractors

- Site installation
- Sandblasting, painting and tile lining
- Galvanizing
- Powder coating
- Pickling and passivating of stainless steel

## Corporate Contacts

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## Proudly Serving our Clients



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# Equipment and Facilities (owned)

## Main Plant

- 18,000 sq feet of enclosed fabrication and processing area
- 3 x 5 ton indoor overhead cranes with 18'0 under the hook
- 10 ton and 5 ton outdoor cranes with 25'0 under the hook
- 6-axis CNC plasma cutting fabrication system (maximum beam size – 48")
- 5-Axis Plate & Pipe Plasma cutting system providing plate bevel & hole Countersink options. 8' x 24' bed – Max thickness 2". Pipe processing 2" – 12" Dia. x 20'
- 320 ton CNC press break x 14'0
- 3D Modelling software including Tekla and Solidworks
- Ironworkers & bandsaws
- Plate rolls – 3/8" maximum
- Canadian Welding Bureau certified procedures for GMAW, FCAW and MCAW welding; for material grades including carbon steel, 316L / 2205 stainless steel, T21, AR400, QT400, and chromium carbide overlay
- Bar code scanning and tracking system for shipping accuracy



## Plant 2

- 15,000 sq feet of enclosed fabrication space with a contamination-free, dedicated stainless steel area
- Indoor overhead cranes with 32 ton capacity and 17'5 under the hook
- Ironworker & bandsaw
- Canadian Welding Bureau certified procedures for GMAW, FCAW and MCAW welding; for material grades including carbon steel, stainless steel, T21, AR400, QT400, and chromium carbide overlay
- 4.5 acre exterior lay-down area

